












Date: Thursday, 5/31/2007 10:55:55 AM
User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Job Number : 32724 Estimate Number : 10625 P.O. Number : <i>N/A</i> This Issue : 5/31/2007 S.O. No. : <i>N/A</i> Prsht Rev. : NC First Issue : 5/31/2007 Type : PURCHASED PARTS Previous Run : 28666 Written By : _____ Checked & Approved By : _____ Comment : Est: B 04.10.21 Added Step 4 KJ/JLM	Drawing Name : STUD Part Number : D3284003 Drawing Number : D3284 REV. A Project Number : N/A Drawing Revision : A Material : <i>N/A</i> Due Date : 6/7/2007 Qty: 6 Um: Each	
Additional Product		
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
 		
Comment: PURCHASING Issue P/O: <i>3875</i> to Northern Aero Industries Order P/N: B80703-1 Manufacture per B80704 Rev. A Certificate of Conformity is required <div style="text-align: right; font-size: 1.2em;"><i>C207105/30 (6)</i></div>		
2.0	B807031	Stud
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) STUD		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
 		
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached <div style="text-align: right; font-size: 1.2em;"><i>C207105/31 (6)</i></div>		
4.0	QC5	INSPECT WORK TO CURRENT STEP
 		
Comment: INSPECT WORK TO CURRENT STEP Visually inspect parts for thread damage, fit and cad plating <div style="text-align: right; font-size: 1.2em;"><i>11 87059 (6)</i></div>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
 		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ <div style="text-align: right; font-size: 1.2em;"><i>C207105/31 (6)</i></div>		

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STUD

Job Number: 32724

Part Number: D3284003

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.05.31 *[Signature]*

Job Completion



c 207/05/31



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
040517


SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

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207/05/31
W10 32724

1. Approving national aviation authority / country TRANSPORT CANADA		2. AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078				3. Form tracking No. SO16814-1	
4. Approved organization name and address AMO 88-97		5. Work Order/Contract/Invoice PO 00003875					
		6. Item 1				7. Description 7/8 STUD	
		8. Part No. B80703-1				9. Eligibility* BELL 205A-1 205B UH-1H	
		10. Qty. 6				11. Serial/Batch No. BATCH # 07-1040	
						12. Status/Work Manufactured	
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).							
14. Certifies that the items identified above were manufactured in conformity to:							
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.							
15. Authorized Signature 		16. Certificate / Approval Ref. No. AMO 88-97		19. <input checked="" type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 13			
17. Name R. D. Williamson		18. Date (DD MMM YYYY) 30 May 2007		20. Authorized Signature N/A		21. Certificate / Approval Ref. No. N/A	
				22. Name N/A		23. Date (DD MMM YYYY)	

***Installer must cross-check eligibility with approved data.**

INSTALLER RESPONSIBILITIES

This document does not constitute authority to install the part.

Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.